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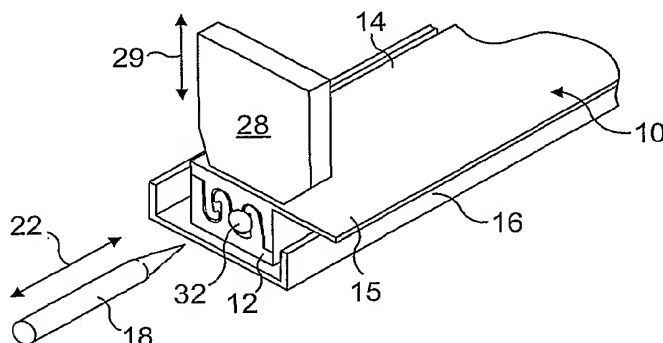
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(54) Title: ZIPPER END SEALING



(57) Abstract: A method of sealing together end portions of zipper profile lengths (12, 14) uses a heated pin (18) which is inserted into the end portions of the joined profile lengths to form a cavity (32) which is closed by subsequent application of pressure by a pressure element (28). The method avoids the use of heated crushing devices and ultrasonics.

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